

Service Instruction



1. General

(a) No.:	25
(b) Revision / Date	A / April 2021
(c) Title:	CB671 Quick Shut-off (QSO) Valve - Seal Replacement
(d) Description:	Procedure for replacement of seals and associated Repair Kit items within CB671 type QSO cylinder valves
(e) Applicability:	All P/N CB671 Quick Shut-off Valve assemblies
(f) Effectivity:	All applicable CN s

Note: Applicability= All types and variants to which the change can be applied.
Effectivity= Actual CN or group of CN's to which the bulletin has been/will be applied.

2. Accomplishment Instructions

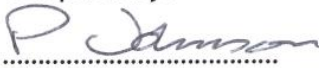
Ref: CBL/TN/PJ/3254 ' CB671 Quick Shut-off (QSO) Valve - Seal Replacement'
at latest issue

3. Materials - Worcester Ball Valve Repair Kit, P/N CB 0392-0018

4. Other Publications Affected - None

5. Remarks

None

Compiled by: 	Notes: None
Date: 12-04-2021	Name: P Johnson

6. Design Organisation Approval

Approval Statement

I hereby confirm that these instructions are in compliance with all the applicable airworthiness requirements. The technical content of this document is approved under the authority of DOA nr UK.21J.0140

Signed, for and on behalf of Cameron Balloons Ltd.


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Head of Design



Company Stamp

Date: 13-04-21

Name: D. Boxall